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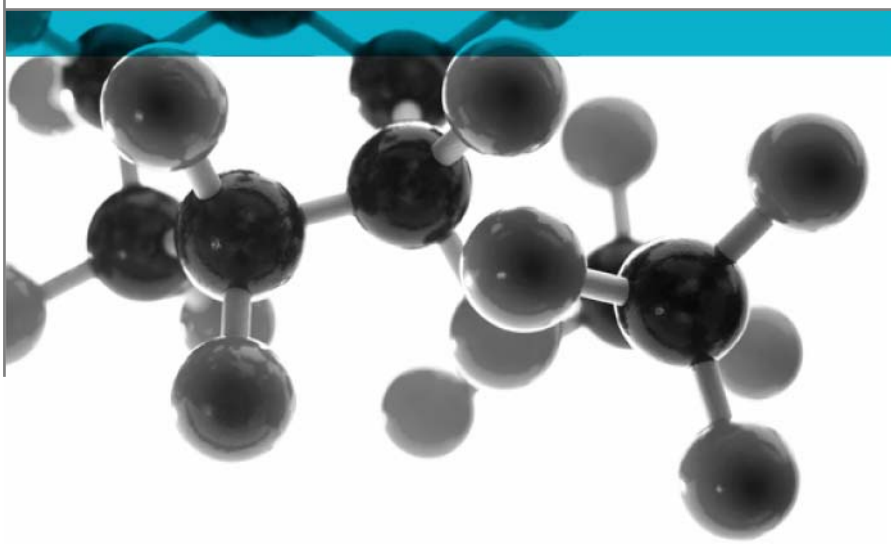
BS 476: Part 7: 1997



Method For Classification Of The Surface Spread Of Flame Of Products

A Report To: Quin Global UK Ltd

Document Reference: Additional test report No. 336642

Date: 13th February 2014

Issue No.: 2

Testing
Advising
Assuring

UKAS TESTING
0249

Executive Summary

Objective To determine the surface spread of flame classification of the following product when tested in accordance with BS 476: Part 7: 1997.

Generic Description	Product reference	Thickness	Weight per unit area or density
A flame retardant (FR) grade high pressure laminate adhered to an aluminium substrate	"FR Class '1' Bonding"	4.2mm	8.85kg/m^2 *
Individual components used to manufacture composite:			
Laminate	Unable to provide	1.2mm	Unable to provide
Adhesive	"L17"	Unwilling to provide	Not stated
Substrate	Unable to provide	3mm	Unable to provide
***Determined by Exova Warringtonfire**			
Please see page 5 of this test report for the full description of the product tested			

Test Sponsor Quin Global UK Ltd, Unit 1 Ruthvenfield Ave, Inveralmond Industrial Estate, Perth, PH1 3 WB

Test Results: **Class 1**

Date of Test 17th December 2013

Reason for revision This document replaces issue 1 (dated 14th January 2014) of the same number which has been withdrawn. The product reference of the adhesive was incorrectly reported. The correct reference is included in this issue 2 report.

This test report is additional to that issued as 336120 dated the 14th January 2014 and has been issued at the request of the sponsor. The original test report remains valid and is not replaced by this additional test report. The product referred to in the original report and this additional test report has not been re-tested since the original test and neither has a technical review of the original test report resulting in any technical changes been carried out.

The original product reference has been removed and the reference "FR Class '1' Bonding" has been inserted. The sponsor of the test has stated that the material described in this additional report is identical to the material which was tested. Both the original and the alternative trade names of the product have been documented and the documentation is maintained in the confidential file covering this investigation.

Signatories

Responsible Officer C. Meachin * Technical Officer	Authorised S. Deeming * Operations Manager

* For and on behalf of **Exova Warringtonfire**.

Report Issued: 13th February 2014

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Test Details

Purpose of test

To determine the performance of a product when it is subjected to the conditions of the test specified in BS 476: Part 7: 1997, "Fire tests on building materials and structures, method for classification of the surface spread of flame of products". This test was therefore performed in accordance with the procedure specified in BS 476: Part 7: 1997 and this report should be read in conjunction with that British Standard.

Scope of test

BS 476: Part 7: 1997 specifies a method of test for measuring the lateral spread of flame along the surface of a specimen of a product orientated in the vertical position, and a classification system based on the rate and extent of flame spread. It provides data suitable for comparing the performances of essentially flat materials, composites, or assemblies, which are used primarily as the exposed surfaces of walls or ceilings.

Fire test study group/EGOLF

Certain aspects of some fire test specifications are open to different interpretations. The Fire Test Study Group and EGOLF have identified a number of such areas and have agreed Resolutions which define common agreement of interpretations between fire test laboratories which are members of the Groups. Where such Resolutions are applicable to this test they have been followed.

Instruction to test

The test was conducted on the 17th December 2013 at the request of Quin Global UK Ltd, the sponsor of the test.

Provision of test specimens

The specimens were supplied by the sponsor of the test. **Exova Warringtonfire** was not involved in any selection or sampling procedure.

Conditioning of specimens

The specimens were received on the 11th December 2013 and were conditioned to constant mass at a temperature of 23 ± 2°C and a relative humidity of 50 ± 10% prior to testing.

Form in which the specimens were tested

Composite - Combination of materials which are generally recognised in building constructions as discrete entities e.g. coated or laminated materials. Each specimen was tested in direct contact with a nominally 12mm thick non-combustible backing board.

Exposed face

The decorative face of the specimens was exposed to the heating conditions of the test.

Description of Test Specimens

The description of the specimens given below has been prepared from information provided by the sponsor of the test. All values quoted are nominal, unless tolerances are given.

General description		A flame retardant (FR) grade high pressure laminate adhered to an aluminium substrate
Product reference of overall composite		"FR Class '1' Bonding"
Name of manufacturer of overall composite		Quin Global
Thickness of overall composite		4.2mm (stated by sponsor) 3.61mm (determined by **Exova Warringtonfire**)
Weight per unit area of overall composite		8.85kg/m^2 (determined by **Exova Warringtonfire**)
Laminate	Generic type	FR Laminate
	Product reference	**See Note 1 below**
	Detailed description / composition details	FR - high pressure laminate
	Name of manufacturer	**See Note 2 below**
	Thickness	1.2mm
	Density / weight per unit area	**See Note 1 below**
	Colour reference	"Matt Grey"
	Flame retardant details	**See Note 1 below**
Adhesive	Generic type	High heat resistance contact spray adhesive **See Note 2 below**
	Product reference	"L17"
	Name of manufacturer	Quin Global
	Colour reference	"Clear"
	Application rate / thickness	**See Note 2 below**
	Application method	Spray
	Flame retardant details	**See Note 2 below**
	Curing process	Air dry
Substrate	Generic type	Aluminium
	Product reference	**See Note 1 below**
	Name of manufacturer	**See Note 1 below**
	Thickness	3mm
	Density / weight per unit area	**See Note 1 below**
	Colour reference	"Silver"
	Flame retardant details	This component is inherently flame retardant
Brief description of manufacturing process		Apply adhesive to the substrate and laminate, allow drying for 1-3 minutes bring the 2 faces together and apply sufficient pressure.

Note 1 - The sponsor was unable to provide this information.

Note 2 - The sponsor was unwilling to provide this or further information.

The description of the specimens as given above is not as detailed as would usually be the case for descriptions included in **Exova Warringtonfire** test reports and the description may not fully comply with the requirements of the test standard. In all other respects however the tests were conducted fully in accordance with the requirements of the test standard and the test results are valid.

Test Results

Results and observations

The test results for the individual specimens, together with observations made during the test and comments on any difficulties encountered during the test are given in Appendix 1.

Classification

In accordance with the class definitions given in BS 476: Part 7: 1997; the specimens tested are classified as Class 1.

Criteria for classification

If the prefix 'D' or suffix 'R' or 'Y' is included in the classification, this indicates that the results should be treated with caution. An explanation of the reason for the prefix and suffixes is given in Appendix 2, together with the classification limits specified in the Standard.

Applicability of test result

The test results relate only to the behaviour of the test specimens of the product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

The test results relate only to the specimens of the product in the form in which they were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test results. Care should be taken to ensure that any product which is supplied or used is fully represented by the specimens which were tested.

Validity

The specification and interpretation of fire test methods are the subject of ongoing development and refinement. Changes in associated legislation may also occur. For these reasons it is recommended that the relevance of test reports over five years old should be considered by the user. The laboratory that issued the report will be able to offer, on behalf of the legal owner, a review of the procedures adopted for a particular test to ensure that they are consistent with current practices, and if required may endorse the test report.

Appendix 1 – Test Results

SPECIMEN No.	1	2	3	4	5	6
Maximum distance travelled at 1.5 minutes (mm)	<50	<50	<50	<50	<50	<50
Distance (mm)	Time to travel to indicated distance (minutes : seconds)					
75						
165						
190						
215						
240						
265						
290						
375						
455						
500						
525						
600						
675						
710						
750						
785						
825						
Time to reach maximum distance travelled	1:00	1:00	1:00	1:00	1:00	1:00
Maximum distance travelled in 10 minutes (mm)	<50	<50	<50	<50	<50	<50

Note: Six specimens are usually tested. If the test on any specimen is deemed to be invalid, as defined in the Standard, it is permissible for up to a maximum of nine specimens to be tested in order to obtain the six valid test results.

Observations made during test and comments on any difficulties encountered during the test:

None.

Appendix 2 – Classification criteria

Classification of spread of flame

Classification	Spread of Flame at 1.5 min		Final Spread of Flame	
	Limit (mm)	Limit for one specimen (mm)	Limit (mm)	Limit for one specimen (mm)
Class 1	165	165 + 25	165	165 + 25
Class 2	215	215 + 25	455	455 + 45
Class 3	265	265 + 25	710	710 + 75
Class 4	Exceeding the limits for class 3			

Explanation of prefix and suffixes which may be added to the classification

1. A suffix R is added to the classification if more than six specimens are required in order to obtain six valid test results (e.g. class 2R).

2. A prefix D is added to the classification of any product which does not comply with the surface characteristics specified in the Standard and has therefore been tested in a modified form (e.g. class D3).

3. A suffix Y is added to the classification if any softening and/or other behaviour that may affect the flame spread occurs (e.g. class 3Y).

For example, a classification of D3RY could be achieved indicating (a) a modified surface has been used; (b) a class 3 result has been obtained; (c) additional specimens have been used to obtain 6 valid results and; (d) softening and/or other behaviour has occurred which is considered to have affected the test result.

Revision History

Issue No : 2	Re-issue Date: 13th February 2014
Revised By: C. Meachin	Approved By: S. Deeming
Reason for Revision: This document replaces issue 1 (dated 14th January 2014) of the same number which has been withdrawn. The product reference of the adhesive was incorrectly reported. The correct reference is included in this issue 2 report.	

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